



Finger-jointed edge glued panels



Allowed

		A GRADE QUALITY	B GRADE QUALITY	C GRADE QUALITY
Construction	Blocks length min 90mm	●		●
	Blocks length average 500mm		●	
	Flat or vertical grain	●	●	●
	Natural Colour variation	●	●	●
	Maximum 3 wood pluggings on front side	●	●	●
	Maximum 5 wood pluggings on back side	●	●	●
	5% of the panels can be shipped in smaller lengths or widths (recover)	●	●	●
	Strips from 32 to 70mm	●	●	●
Knots	Knots of any size and any shape			●
	Small patching on knots		●	●
	Sound knots smaller than 55mm, average 1 knot per block		●	
Other defects	10% of the panels can have small defects on back side (ex. small blue stain, light freckles)	●	●	
	Heart Pith			●
	Heart Pith on back side		●	●
	Pitch			●
	Resin Pockets			●
	Bird's eyes/ Freckles		●	●
	Small checks can be patched with glue and sawdust (max. 4mm x 10mm)	●	●	●
Blue stain			●	

Not Allowed

Bird's eyes/Freckles	●		
Blue stain	●	●	
Checks	●	●	●
Noticeble fillings	●	●	●
Open end splits	●	●	●
Open Joints	●	●	●
Loose knots, holes, decay, wane	●	●	●
Heart Pith	●		
Heart Pith on front side	●	●	
Pitch	●	●	
Pluggings closer to 25mm from the sides	●	●	●
Resin Pockets	●	●	●

OTHER SPECIFICATIONS: Moisture content 8 to 14% • PVA Glue Type D4 • 150 Grit Sanding

TOLERANCES: Thickness: +/- 0,5mm • Width: + 2mm, -0mm • Length: + 2mm, -0mm • Diagonal: +3mm, -0mm